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25-45 SHARPS AR2545FM1 MANUAL



AR2545FM1 MANUAL

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► PRECAUTIONS

CAUTION: Important warning and safety precautions, which should be read and understood before using this firearm.

THIS SHARPS RIFLE CO. PRODUCT IS POTENTIALLY LETHAL! IT IS CLASSIFIED AS A FIREARM OR DANGEROUS WEAPON BY BUREAU OF ALCOHOL, TOBACCO, FIREARMS AND EXPLOSIVES. SAFE GUN HANDLING IS YOUR PERSONAL RESPONSIBILITY AT ALL TIMES.

Disregarding warning and safety precautions in this manual may result in injury or death to you and others and damage to property. Sharps Rifle Co. will not honor claims involving this firearm which result from careless or improper handling, unauthorized adjustment or parts replacement, neglect or the use of wrong caliber ammunition.

This firearm was tested, carefully inspected and packaged before left the factory. Sharps Rifle Co. cannot control product handling after it leaves the factory, therefore please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged.

This instruction and safety manual is designed to help you in learning how to properly use your Sharps Rifle Co. rifle. Only when you are certain you have fully familiarized yourself with the function of your firearm should you practice loading, unloading, and firing with live rounds of ammunition. This instruction manual should always accompany the firearm, and be transferred with the rifle on change of ownership. Should you ever need to replace it, this manual is available FREE upon request from Sharps Rifle Co.



► GENERAL SAFETY WARNINGS

⚠WARNING

ALWAYS HANDLE YOUR FIREARM AS IF IT WERE LOADED so that you never fire it accidentally when you think it is unloaded.

⚠WARNING

NEVER POINT YOUR FIREARM AT ANYTHING YOU DO NOT INTEND TO SHOOT so that if it fires accidentally, injury, death, or damage to property will be prevented.

⚠WARNING

NEVER TAKE ANYONE'S WORD THAT A FIREARM IS UNLOADED; check for yourself with fingers off the trigger and firearm pointed in a safe direction, so that you never fire the firearm accidentally when you think it is unloaded.

⚠WARNING

ALWAYS MAKE SURE YOUR FIREARM IS NOT LOADED AND BOLT IS LATCHED OPEN BEFORE LAYING IT DOWN, OR HANDING IT TO ANOTHER PERSON, so that it cannot be fired when it is unsafe to do so.

⚠WARNING

ALWAYS KEEP AND CARRY YOUR FIREARM EMPTY, WITH THE HAMMER FORWARD except when you intend to shoot, so that your firearm cannot be fired when you do not intend to fire it.



► GENERAL SAFETY WARNINGS cont.

⚠WARNING

ALWAYS BE AWARE OF POSSIBLE RISK FROM DROPPING YOUR FIREARM. Some parts of the mechanism could be damaged. You may not see the damage, but if it is severe, the firearm may discharge and cause injury, death, or damage to property. If your firearm has been dropped, have it examined by a competent gunsmith before using it again.

⚠WARNING

NEVER LEAVE A FIREARM COCKED AND READY TO FIRE as this condition is extremely dangerous, and the firearm could easily be accidentally discharged, causing injury, death, or damage to property.

⚠WARNING

NEVER LEAVE A LOADED FIREARM UNATTENDED. Someone, especially a child, may fire it and cause injury, death, or damage to property.

⚠WARNING

ALWAYS INSTRUCT CHILDREN AND OTHERS IN YOUR HOUSEHOLD TO RESPECT FIREARMS. If you teach your children to shoot, teach them or get them trained by a qualified instructor to treat and use a firearm properly, and always supervise them closely. Always stress safety so that your children will not discharge a firearm when it is unsafe to do so.



▶ GENERAL SAFETY WARNINGS cont.

⚠WARNING

ALWAYS WEAR AND ENCOURAGE OTHERS TO WEAR EAR PROTECTION WHEN SHOOTING, especially on a range. Without ear protection, the noise from your firearm and other firearms close to you, could leave a “ringing” in the ears for some time after firing, while the cumulative, long-term effect could result in permanent hearing loss.

⚠WARNING

ALWAYS WEAR AND ENCOURAGE OTHERS TO WEAR PROTECTIVE SHOOTING GLASSES. Flying particles could damage eyes and cause blindness; but protective shooting glasses should prevent such injury.

⚠WARNING

ALWAYS KEEP THE SAFETY SELECTOR LEVER SET TO “SAFE” WHEN YOUR FIREARM IS LOADED AND COCKED until you are aiming at a target and intend to fire. This will minimize the risk of an accidental discharge.

⚠WARNING

ALWAYS KEEP CLEAR AND KEEP OTHERS CLEAR OF THE EJECTION PORT. Spent cartridges are ejected with enough force to cause injury, and the ejection port must be unobstructed by your hand to ensure safe ejection of spent rounds. Never place fingers in ejection port; they could be burned by hot metal or injured by the bolt moving forward.

⚠WARNING

FOLLOW THE LAW. Obey all local, state and federal laws regarding storage, shooting and transporting your firearm.



► MAIN FEATURES

This Sharps Rifle Co. AR2545FM1 is a semi-automatic firearm chambered in the potent 25-45 Sharps that comes fully assembled. Each rifle features:

- Upper and Lower in 7076-T6 Aluminum Alloy
- SRC 416R Stainless Steel Barrel, Featuring 1:10 Polygonal Twist Rifling
- The Receiver and Barrel Have M4 Feed Ramps
- The Muzzle Features 5/8"x24 Threads (.308 Caliber) for Muzzle Devices
- 25-45 Sharps Laser Engraved Ejection Port Door Cover
- Patent Pending Relia-Bolt and Balanced Bolt Carrier
- CMC Trigger Group Has Been Set at 3.5 lbs
- 0.750" Gas Block
- Diamondhead® Free-Floating Handguard Available in 10.5" or 13.5" Versions

Sharps Rifle Co. AR2545FM1 rifles are gas operated semi-automatic firearms chambered in 25-45 Sharps for use with ONLY 25-45 Sharps caliber ammunition. When a round is fired, the primer ignites the propellant in the round. The gas pressure from the burning propellant pushes the bullet through the barrel of the rifle. Stability during the flight to the target is obtained by the rotation of the bullet caused by the rifling in the barrel. Once the bullet nears the end of the barrel, the gas pressure from the burning propellant goes through the gas port in the barrel to the gas key on the carrier and forces the carrier assembly rearward. This action ejects the spent round and chambers a new round.



► SAFETY INSTRUCTIONS

SAFETY SELECTOR LEVER

The Safety Selector Lever is located on the left side of the lower receiver and has two positions, "FIRE" and "SAFE." When set to "FIRE," the firearm will fire a single shot each time the trigger is squeezed without manually reloading. When set to "SAFE," a cam bears upon the rear portion of the trigger, blocking the sear surface of the trigger and preventing the hammer from being released.

NOTE: The safety featured on the Sharps Rifle Co. AR2545FM1 rifle is a mechanical safeguard. As with all mechanical systems, failures within this system are possible and may not be visible to the operator. **ACTIVATING THE SAFETY SELECTOR LEVER TO THE "SAFE" POSITION DOES NOT MEAN THE FIREARM IS INCAPABLE OF FIRING IF MISHANDLED OR DROPPED.**

BOLT LOCKING SAFETY FEATURES

The firearm can fire only when the bolt is fully locked to the barrel and the firing pin free to move forward. The bolt carrier is designed in such a way that the firing pin is prevented from coming in contact with the cartridge, until such time that the bolt carrier moves forward over the bolt, rotating it to the fully locked position, allowing the firing pin to advance forward enough to fire the rifle. This design feature makes sure that the rifle will not fire before the cartridge is fully chambered and the bolt is fully rotated (locked) to the barrel. Even with the bolt locked, if you do not use the proper ammunition, your rifle could blow up or blow down through the magazine. You should use only clean, dry, original, high quality, commercially manufactured ammunition in good condition. Keep the bore of the barrel clear at all times.



► SAFETY INSTRUCTIONS cont.

DISCONNECT

The Disconnect, which is part of the firing mechanism, prevents the firearm from firing fully automatic. As the hammer is cocked after each shot by the rearward movement of the bolt carrier, the Disconnect engages the hammer to hold it rearward until the trigger is released. When the trigger is released, retention of the hammer passes from the Disconnect to the sear surface of the trigger ready for the next shot.

FAIL SAFE FIRING MECHANISM

In case of any failure of the firing mechanism, the top of the hammer and the underside of the carrier are machined in such a way that if the hammer was not held rearward by the disconnect or trigger sear surface, then the hammer would ride under the carrier and drop into engagement with the back of the firing pin to stop or prevent firing.

SEPARATION OF UPPER & LOWER RECEIVERS

In the event of functional problems, the lower receiver can be separated from the upper receiver by pivoting it downwards after pushing out the rear take down pin. This provides access to the mechanism and separates the firing mechanism from other components so that the cocked hammer can not strike the firing pin.

NOTE: The Bolt Carrier Group must be in the full forward position in order to separate the Upper Receiver from the Lower Receiver.



► FUNCTION

The Sharps Rifle Co. AR2545FM1 has a semi-automatic action. With the action cocked, chamber loaded, and selector lever set to "FIRE" the firearm may be fired by squeezing the trigger. The trigger rotates, disengaging the trigger sear surface from the hammer. The hammer spring drives the hammer forward to strike the firing pin, which in turn strikes the primer in the base of the cartridge, igniting the primer composition which ignites the main powder charge.

High-pressure gases push the bullet down the barrel where rifling grooves impart a stabilizing spin to the bullet. As a bullet passes through the gas port (a small hole in the barrel below the front site), gas escapes through the port, flows through the gas tube, into the bolt carrier chamber driving the bolt carrier group rearward. As the bolt carrier moves to the rear, the firing pin is withdrawn into the bolt while the cam track in the bolt carrier acts upon the bolt cam pin, causing the bolt to rotate until its locking lugs are no longer in engagement with the lugs of the barrel extension.

The bolt is now unlocked and is carried rearward by the bolt carrier.

The extractor extracts the spent case and holds it against the face of the bolt until the ejector throws the spent case through the ejection port.

The bolt carrier group continues rearward, compressing the action spring and returning the hammer to its cocked position, until the buffer assembly strikes the bottom of the receiver extension and stops. The action spring then forces the bolt carrier group forward so that the face of the bolt strips the next round of ammunition from the magazine and thrusts it into the chamber. Simultaneously the extractor snaps into the groove of a cartridge case and the bolt locks into the barrel.

The hammer is now held rearward by the disconnect. When trigger is released, the disconnect is rotated back releasing the hammer. However, before the disconnect hook actually releases the hammer, the trigger sear surface has rotated in front of the hammer notch so that hammer is held on the trigger sear surface making the firearm ready for another shot.



► FUNCTION cont.

THIS IS A SEMI AUTOMATIC FIREARM AND IS IMMEDIATELY LOADED AND IS READY TO FIRE AGAIN AFTER EACH SHOT UNTIL MAGAZINE IS EMPTY. TO UNLOAD THE RIFLE, THE MAGAZINE MUST BE REMOVED, AND THE BOLT CARRIER GROUP MUST BE PULLED TO THE REAR WITH THE CHARGING HANDLE, EXTRACTING ANY ROUND IN THE CHAMBER.

AMMUNITION

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other sub-stances that may cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash your hands thoroughly after exposure. Shooting or cleaning guns may expose you to lead.

Use only high quality commercially manufactured ammunition in good condition or properly hand-loaded ammunition using SRC recommended bullet weights and powder charges. The caliber of your rifle is marked on the barrel. The AR2545FM1 rifles are chambered in 25-45 Sharps.

FORWARD ASSIST

The forward assist allows you to help the bolt to lock into the barrel, but it will only be useful on rare occasions when the bolt fails to lock automatically. When you must use the forward assist, it is usually time for you to clean your firearm paying particular attention to the cleanliness of the chamber and bolt.



► FUNCTION cont.

ADJUSTABLE BUTTSTOCK

The Sharps Rifle Co. AR2545FM1 has a 6-position collapsible buttstock. To extend or collapse the buttstock, press the rear end of the release lever up against the buttstock and slide the buttstock forward or backward and release the release lever to lock the buttstock at the desired position.

TO LOAD A MAGAZINE

CAUTION: ALWAYS CHECK THAT AMMUNITION IS CLEAN AND UNDAMAGED BEFORE USING THE FORWARD ASSIST. Forcing damaged ammunition into the chamber can damage your firearm and can result in injury, death, or damage to property.

1. Examine the ammunition, particularly on and around the primer. Look for dents, scratches, and other signs of damage. Do not load damaged ammunition.
2. With short end of the magazine facing forward, place a round between the lips of the magazine with the bullet forward. Press the round down until it is held by the magazine lips. Place next round on top of previous round and repeat until desired number is loaded.



► FUNCTION cont.

TO LOAD A FIREARM

KEEP YOUR FIREARM POINTING IN A SAFE DIRECTION AND DO NOT TOUCH THE TRIGGER.

1. Remove empty magazine: depress magazine catch which is located on the right side of the lower receiver, and extract magazine from the magazine well.
2. Press in on bottom of thumb piece of bolt catch while grasping and pulling back on the charging handle, to cock the hammer and leave bolt and carrier latched open to the rear.

THE BOLT CARRIER GROUP BEING LATCHED OPEN IS NOT A SAFE CONDITION WHEN A LOADED MAGAZINE IS INSTALLED.

3. Return charging handle fully forward until it locks and remove finger from bolt catch.
4. Set selector lever (located on left of lower receiver) to "SAFE", this will lock the trigger.
5. With bullet points forward, insert the loaded magazine into the magazine well and push upward until it stops and is locked by the magazine catch. When the magazine is inserted, pull down on the magazine to ensure it is fully seated in the magazine well.
6. Keeping fingers away from the ejection port and muzzle pointing in a safe direction, press in on the top of the thumb piece of the bolt catch. This will release the bolt carrier group to move forward and feed a round from the magazine into the chamber. **THE FIREARM IS NOW LOADED WITH A ROUND IN THE CHAMBER AND THE HAMMER IS COCKED.**
7. You may now close the ejection port dust cover if you wish; it is located on the right hand side of the upper receiver and will open automatically when the first round is fired.



► FUNCTION cont.

WARNING: THIS FIREARM MAY DISCHARGE ACCIDENTALLY WHEN A ROUND IS FED INTO THE CHAMBER, IF IT IS DROPPED OR RECEIVES A BLOW TO THE MUZZLE OR FRONT OF THE FIREARM. (This can occur regardless of the position of the hammer or any of the various safety devices). Therefore, extra care and strict adherence to these instructions by the firearm's user is mandatory for minimizing the risk of accidents.

TO UNLOAD A FIREARM

READ SAFETY INSTRUCTIONS. KEEP YOUR FIREARM POINTING IN A SAFE DIRECTION. DO NOT TOUCH THE TRIGGER AND KEEP HANDS AWAY FROM THE EJECTION PORT.

1. Set the safety selector lever to "SAFE".
2. Press the magazine catch and remove the magazine.
3. Pull the charging handle to rear and push in lower portion of bolt catch. If a round had been in the chamber it should have been ejected. If the last round had been fired, the bolt carrier group should already be held to the rear provided a magazine was in place.
4. LOOK INTO THE CHAMBER THROUGH THE EJECTION PORT TO MAKE SURE THE CHAMBER IS EMPTY.
5. When the magazine is removed and the chamber is empty, push the top portion of the bolt catch to allow the bolt carrier group to return forward.
6. Remove remaining live rounds by sliding them forward out of the magazine.
7. Collect live ammunition for safe storage and spent cartridge cases for disposal.



► FUNCTION cont.

FIRING

Before firing, practice your stance, sight picture, and breathing for steady aim with your firearm UNLOADED. Practice firing on a range before using your firearm for any other type of shooting.

1. Load the firearm as previously described.
2. Grasp firearm with one hand on handguard and other hand on pistol grip with index finger resting along outside of trigger guard. Raise firearm and pull buttstock firmly into shoulder, extend buttstock as necessary.
3. Move safety selector lever to "FIRE."
4. Keeping steady aim, place index finger on trigger and squeeze gently until trigger releases hammer. Don't jerk the trigger as you will disturb your aim and ruin your accuracy. To fire the second and subsequent rounds, all that is necessary is to release the trigger and squeeze it again after every shot until you have completed firing or emptied the magazine.

THIS IS A SEMIAUTOMATIC FIREARM AND IS IMMEDIATELY LOADED AND READY TO FIRE AGAIN AFTER EACH SHOT UNTIL THE MAGAZINE IS EMPTY.

5. Release trigger, remove finger from trigger, and set selector lever to "SAFE." If you have fired the last round from the magazine, the bolt will be held to the rear so that the firearm can quickly be reloaded by replacing the magazine, or the chamber can be inspected to make sure it is empty.

CAUTION: IF YOUR FIREARM FAILS TO FIRE, HOLD IT, KEEPING IT POINTED TOWARDS THE TARGET AND WAIT 30 SECONDS. If a hangfire (slow ignition) has occurred, the round will fire within 30 seconds . If the round does not fire, remove the magazine, eject the round and examine the primer. If the firing pin indent on the primer is light, misaligned or non existent, have your firearm examined by a competent gunsmith.



► MAINTENANCE

STRIPPING FOR CLEANING

MAKE SURE THAT THE MAGAZINE IS REMOVED AND THAT THE FIREARM IS UNLOADED SO THAT IT CANNOT BE FIRED.

WEAR SAFETY GLASSES IN CASE YOU LOSE CONTROL OF SOME SPRING LOADED COMPONENT WHICH COULD INJURE YOUR EYES.

IMPORTANT: To prevent loss of small components during stripping and cleaning, lay them out in an orderly fashion.

1. Press the rear take down pin in from the left hand side of lower receiver and pull the pin out on the right hand side of the receiver until it comes to a positive stop.
2. Pivot the lower receiver down and away from the upper receiver.
3. If required for more convenience, completely separate the upper receiver from the lower receiver by pressing the front take down pin from the left hand side of the lower receiver and pulling out the pin on the right hand side of the receiver until it comes to a positive stop.
4. Pull charging handle to rear and remove the bolt carrier group.
5. Remove the charging handle by pulling it backwards to keyway and then down and out of the upper receiver.
6. Push in the firing pin retaining pin from right to left of the bolt carrier group and remove the pin by pulling it out to the left.
7. Tilt the bolt face up and remove the firing pin.
8. Push the bolt in towards the carrier until bolt rotates and comes to a stop, then turn the bolt cam pin through 90° (i.e., at right angles to its normal position).



► MAINTENANCE cont.

9. Remove the cam pin by lifting it out and away from the bolt and bolt carrier.
10. Pull the bolt forward and remove it from the bolt carrier.
11. Remove the buttstock from lower receiver:
 - Push the release lever up and extend the buttstock fully
 - Push the release lever down and pull the buttstock rearward.
12. Depress the buffer, maintaining pressure as the buffer is under spring tension, to prevent it from being ejected when the buffer retainer pin is depressed. Depress the buffer retainer pin to permit the buffer and the action spring to move forward. Depress the hammer to allow the action spring and the buffer assembly to continue moving forward and be completely removed from the receiver extension.

IMPORTANT: Do not strip your firearm further than previously described. Reassemble your firearm by reversing the stripping procedure already described, and make sure that the cam pin is properly installed .

IF YOU ATTEMPT TO FIRE WITHOUT THE BOLT CAM PIN INSTALLED, DAMAGED OR INJURY MAY RESULT.



► MAINTENANCE cont.

HOW TO CLEAN

ENSURE THAT THE FIREARM IS NOT LOADED.

1. Strip for cleaning as previously described.

NOTE: Avoid contact between the cleaning rod and the muzzle as resultant wear will greatly reduce accuracy.

2. Attach a cotton flannel patch to end of the cleaning rod, insert it in the chamber and pass the rod and patch down through the barrel. Repeat, changing patches with each pass through the barrel, until the last patch comes out clean.
3. Attach brass wire bristle bore cleaning brush to cleaning rod and dip brush in firearm cleaning solution. Thoroughly scrub out barrel, passing the brush all the way through before reversing the movement. If you try to change direction with the brush in barrel, the brush will stick.
4. Attach the larger, chamber cleaning brush to the cleaning rod, dip the brush in bore cleaning solution, and clean the chamber. Use a minimum of five plunge strokes and three 360° clockwise, rotational strokes.
5. Use bore cleaning brush, still wet with firearm cleaning solution, and clean all carbon and powder residue from around the gas tube in the upper receiver, bolt locking lugs, bolt rings, firing pin, bolt cam pin, lip of the extractor, and inside the bolt carrier group.



► MAINTENANCE cont.

6. Wipe all components clean and dry and inspect them for excessive wear, corrosion or mechanical damage. If any of these conditions are discovered, have them corrected before firing again.
7. Lightly dampen a flannel patch with gun oil and pass it once through the barrel, leaving a thin film of oil on the inside surface. Leave this film of oil on the surface if firearm is to be stored. If it is not being stored, or if it is being removed from storage for use, pass the dry patch through the barrel and chamber to remove as much oil as possible.
8. Check that flannel or brush bristles have not become lodged in any part of firearm, then lightly lubricate the following parts:
 - Ejection port cover latch
 - Ejection port cover spring
 - Action springs and pins
 - Charging handle catch
 - Charging handle catch spring
 - Forward assist

Due to the lubricity of the Sharps Rifle Co. Relia-bolt and Balanced Bolt Carrier NP3 and NP3 Plus coatings, minimal lube is required. Use such lube sparingly. Break-free CLP has been and is currently the best lube to use on our rifles. The cleaning action of the solvent works to break down fouling when freshly applied, and as the solvent is burnt/evaporates, it leaves behind a coating of Teflon that serves as a dry lube. When using CLP on the bolt, put a drop on the gas rings, a drop in the cam-pin hole, smear a drop on the driving band between the cam-pin and the lugs, and finally a light film to the lugs themselves using an old toothbrush.

9. Remove any gun cleaning solution, oil, and finger prints from the outside surfaces of the firearm. (Finger moisture, if left, could start a corrosion process.)



► MAINTENANCE cont.

REASSEMBLE FIREARM

1. Insert the buffer/action spring and buffer into the receiver extension/buffer tube on the rear of the lower receiver. The buffer retaining pin should prevent any forward movement of the buffer/action spring.
2. Install the buttstock onto the lower receiver. Pull the release lever down and push the buttstock forward on the receiver extension/buffer tube.
3. Insert the bolt into the bolt carrier. To ensure that the chamfered edge of the bolt body where the cam pin sits is facing downwards. The cam pin should be inserted from the opposite side of the chamfered edge.
4. Insert the cam pin into the bolt and bolt carrier.
5. Rotate the cam pin 90 degrees to allow the firing pin to fully seat into the bolt.
6. Insert the firing pin.
7. Insert the firing pin retaining pin from the left to right of the bolt carrier.
8. Install the charging handle into the upper receiver by pushing it forward approximately 1" inch into the keyway and then up into the upper receiver. You will not insert the charging handle all of the way until it latches.
9. With the bolt fully extended forward, install bolt carrier group into the upper receiver. Orient the gas key so that it fits into the charging handle and slide entire bolt carrier group forward and latch the charging handle into the upper receiver.
10. Attach the upper and lower receivers together by orienting the front upper receiver pivot pin lug into the corresponding recess in the lower receiver. Push the pivot pin from right to left until fully seated.
11. Pivot the rear end of the receivers together and push the rear takedown pin from right to left until fully seated.



► SERVICING AND REPAIRING

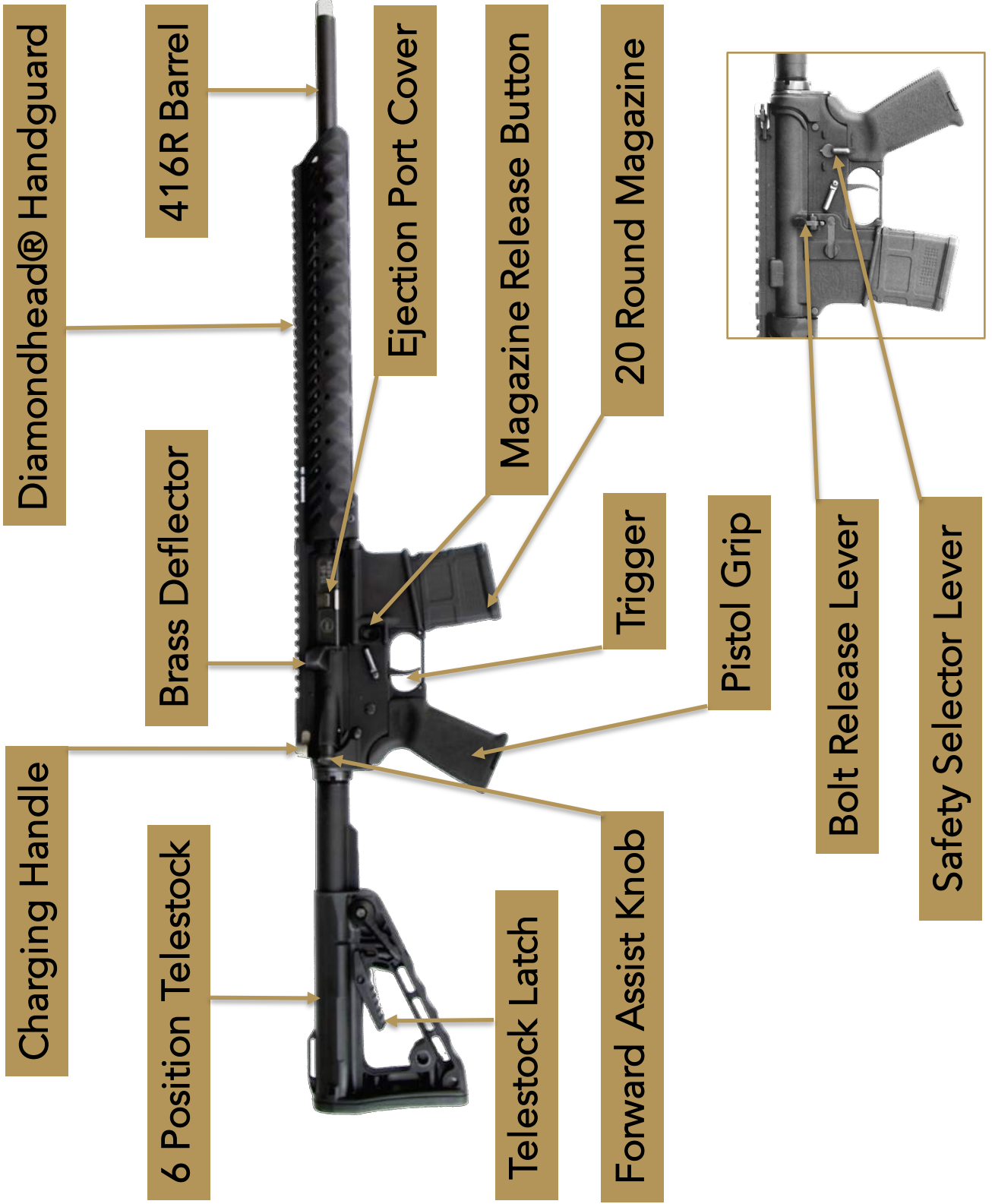
Should your firearm require adjustment or repair, make sure it is NOT LOADED and call Sharps Rifle Co. for specific instructions on where to send the rifle. For spare parts, seek advice from your Dealer who should have up-to-date information on how to best obtain genuine Sharps Rifle Co. parts.

IMPORTANT: THIS FIREARM IS MANUFACTURED TO PERFORM PROPERLY WITH THE ORIGINAL PARTS AS DESIGNED. IT IS YOUR DUTY TO MAKE SURE ANY PARTS YOU BUY ARE INSTALLED CORRECTLY AND THAT NEITHER REPLACEMENTS NOR ORIGINALS ARE ALTERED OR CHANGED. THIS IS WHY SENDING IT BACK TO THE MANUFACTURER IS HIGHLY RECOMMENDED. YOUR FIREARM IS A COMPLEX TOOL WITH MANY PARTS THAT MUST RELATE CORRECTLY TO OTHER PARTS.

PUTTING A FIREARM TOGETHER INCORRECTLY OR WITH MODIFIED PARTS CAN RESULT IN A DAMAGED FIREARM, AND DANGER, INJURY, OR DEATH TO YOU AND OTHERS THROUGH MALFUNCTION. ALWAYS LET A QUALIFIED GUNSMITH WORK ON YOUR FIREARM AND CHECK ANY WORK YOU THINK WAS NOT PERFORMED BY A GUNSMITH.



► NOMENCLATURE



► WARRANTY STATEMENT

The Sharps Rifle Co. AR2545FM1 rifle carries a 100% satisfaction guarantee against defects in original materials and workmanship for the original purchaser. If your Sharps Rifle Co. AR2545FM1 shows evidence of such defects, Sharps Rifle Co. will make every accommodation to fix, repair, or replace your firearm in the most expeditious and inexpensive manner possible. Sharps Rifle Co. does not warranty products or damage caused to our products by the correct or incorrect installation of other manufacturer's products. Be sure to retain your sales slip as proof of purchase date when making a claim.

⚠ HEALTH AND ENVIRONMENTAL WARNING

Discharging firearms in poorly ventilated area, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer, and other serious physical injury . Have adequate ventilation at all times. Wash hands thoroughly after exposure .

If your instruction manual becomes lost or destroyed, obtain a replacement by calling 1(877) 256-4794 or writing to:

Sharps Rifle Co.

1195 US Highway 20-26-87

Glenrock, WY 82637 U.S.A.

www.srcarms.com

info@srcarms.com

When requesting a manual, make a note of your address and include the information which is on the left side of your firearm including its serial number.





INNOVATION BY DESIGN

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